



اللجنة الأكاديمية للهندسة المدنية

تقارير

مختبر هندسة جيوتقنية

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CIVIL ENGINEERING



Sieve and Hydrometer Analysis

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Section:

1

Date:

5/2/2019

مختبر هندسة جيو تقنية
شعبة - الأصح + الثلاث

٢٠ شربين بطانية

C.A. / 1/1/19

Objective:

- we use Sieve analysis & Hydrometer analysis for Soil Classification
- Sieve analysis: to classify the soil to coarse & fine using Sieve #200 (0.075) & classify coarse soil into gravel & sand.
- Hydrometer analysis: to classify the soil into silt & clay.

Equipment:

* Mechanical sieve analysis

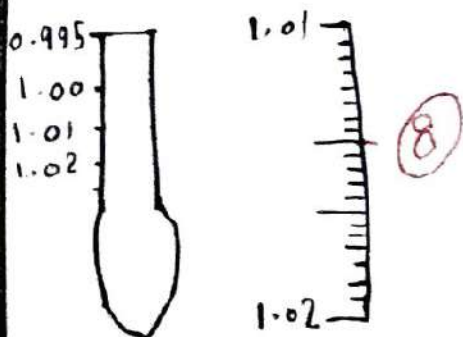
- ① Sieve Shaker
- ② Balance
- ③ Sieve with different sizes.

* Hydrometer analysis

- ① Hydrometer device.
- ② Thermometer.
- ③ Timer.
- ④ Graded Glass
- ⑤ Tank

⑥ Na_3PO_4 solution.

Draw free sketch for hydrometer device and give me one reading at it is.



$$1 \text{ Div} = \frac{0.01}{20} = 0.0005$$

$$1.01 + 7(\text{Div}) = 1.01 + 7 \times 0.0005 = 1.0135$$

-0.25

Procedure:

Mechanical sieve analysis (ASTM D-421)

Hydrometer analysis (ASTM D-422)

Sieve analysis:

Sieve No	Sieve Diameter (mm)	Sieve Mass (g)	Sieve Mass + Soil Mass (g)	Retained Soil Mass (g)	Cumulative Retained	% Retained soil	Percentage of Finer Soil Mass %
1	25	551.32	618.40	67.08	67.08	6.708	93.292
(3/4)	19	554.9	590.63	35.73	102.81	10.281	89.719
(1/2)	12.500	542.99	580.36	37.37	140.18	14.018	85.982
(3/8)	9.5000	542.7	570.87	28.17	168.35	16.835	83.165
#4	4.7500	511.5	559.21	47.71	216.06	21.606	78.394
#10	2.00	487.06	519.5	32.44	248.5	24.85	75.15
#20	.85	422.26	436.66	14.4	262.9	26.29	73.71
#40	.425	386.68	393.2	6.52	269.42	26.942	73.058
#60	.25	359.1	361.47	2.37	271.79	27.179	72.821
#100	0.1500	354.62	354.85	0.23	272.02	27.202	72.798
#200	0.0750	339.52	344.6	5.08	277.1	27.71	72.29
pan		368.64	368.83	0.19	277.29	27.729	72.271
				277.29			

★ $M_{total} = 1000g$

% finer = $100 - \% R-t$

Elapsed time (min)	Actual Hydrometer reading	Composite correction $R_1 - R_2$	R corrected $AC - C_0$	Temperature (C°)	L (cm)	K	D	% of finer	Actual % of finer
25	1.02 + 3 Div = 1.0215	0.0025 0.0025	1.021 1.019	16°	10.6	0.01414	0.0921	63.586	45.966%
.5	1.02 + 3 Div = 1.0215	0.0025 0.0025	1.021 1.019	16°	10.6	0.01414	0.0651	63.586	45.966%
1	1.02 + 3 Div = 1.0215	0.0025 0.0025	1.021 1.019	16°	10.6	0.01414	0.0460	63.586	45.966%
2	1.02 + 3 Div = 1.0215	0.0025 0.0025	1.021 1.019	16°	10.6	0.01414	0.0326	63.586	45.966%
4	1.02 + 3 Div = 1.0215	0.0025 0.0025	1.021 1.019	16°	10.6	0.01414	0.0230	63.586	45.966%
8	1.02 + 2 Div = 1.021	0.0025 0.0025	1.0185 1.0205	16°	10.7	0.01414	0.0164	61.999	44.819%
15	1.02 + 1 Div = 1.0205	0.0025 0.0025	1.018 1.02	16°	10.85	0.01414	0.0120	60.412	43.672%
30	1.02	0.0025 0.0025	1.0175 1.0195	16°	11	0.01414	0.0086	58.824	42.524%
1080	1.01 + 11 Div = 1.0155	0.0025 0.0025	1.013 1.015	16°	12.2	0.01414	0.0015	44.539	32.197%



Hydrometer analysis

Sample of calculation: - ***** Hydrometer sample *****
@ 8 min

*actual Hydrometer reading = $1.02 + 2 \text{ Div.}$

$$= 1.02 + 2(0.0005) \\ = 1.021$$

**Composite Correction @

$$c = (W \text{ of water} + \text{disp}) - (W \text{ of water})$$

*** Hydrometer reading with composite correction applied
= Actual hydraulic - Composite

$$R_1 = 1 + 5 \text{ Div} \quad R_1 - R_2 \\ = 1 + 5(0.0005) - 1 \\ R_2 = 1 \quad = 0.0025$$

Temp(C°)	G _w
4	1
16	.99897
17	.99880
18	.99862
19	.99844
20	.99823
21	.99802
22	.99780
23	.99757
24	.99733
25	.99708
26	.99682
27	.99655
28	.99627
29	.99598
30	.99568

**** Effective depth of hydrometer L (cm) - from table 7-4 = (151H)

$$L = 10.7 \text{ at actual reading } 1.021$$

***** Value of (K) from (table 7.3)

$$K = 0.01414$$

$$G.S = 2.7$$

$$T = 16^\circ$$

***** Diameter of soil particle D (mm) = $K * (L/T)^{.5}$ hint: T is time in minutes

$$D_{mm} = K * \sqrt{\frac{L}{T}} = 0.01414 * \sqrt{\frac{10.7}{8}} = 0.0164$$

***** Soil in Suspension

$$\text{Note } W = 50 \text{ g} \quad GS = 2.7$$

$$G_w = .99897$$

$$P = \left\{ \left(\frac{100,000}{W} \right) * \frac{GS}{(GS - G_w)} \right\} * (R_{cor} - G_w) \\ = \left(\frac{100,000 * 2.7}{50} \right) * (1.0185 - .99897) = 61.999\%$$

$$\text{Actual } P = P * (\% \text{ passing sieve No 200})$$

$$= 61.999 * 0.7229 = 44.819\%$$

***** Mechanics Sample *****

@sieve # 100

Weight sieve empty = 354.62

Weight sieve full = 354.85

Weight retained = W full - W empty
 $= 354.85 - 354.62 = 0.23$

% of Retained =

$$\frac{\text{cumulative Retained sieve \#100}}{\text{Total weight of soil}} \times 100\% = \frac{272.02}{1000} \times 100\% = 27.202$$

Commutative of retained =

$$271.79 + 0.23 = 272.02$$

cumulative Retained on sieve #60
+ Retained soil mass on sieve #100

% passing =

$$100\% - 27.202 = 72.798\%$$

Discussion and conclusion

*% Gravel 21.606% retained on sieve #4.

**% sand retained on sieve #200 & Passed sieve #4

$$27.71 - 21.606 = 6.104\%$$

***% silt retained on $D = 0.002 \text{ mm}$ & Passed sieve #200

$$72.29\% - 34\% = 38.29$$

****% clay finer than $D = 0.002 \text{ mm} = 34\%$

***** $D_{10} =$ Can't be determined, $D_{50} = 0.08$, $D_{30} =$ Can't be determined, $D_{85} = 11$, $D_{90} = 0.09$

***** $C_u = \frac{(D_{90})^2}{(D_{10})(D_{60})} \rightarrow$ Can't be determined.

***** $C_u = \frac{D_{60}}{D_{10}} \rightarrow$ Can't be determined.

***** Soil classification the soil is fine grained because the Pass from sieve #200 is more than 50% from the total sample
 $72.29 > 50\%$

Plot(%of passing) versus(diameter in(mm)) for both sieve and hydrometer analysis on the same figure.

Why using the sodium hexameta phosphate (calgon)?
To Neutralize the negative charge on the soil particles
then the soil goes down to the bottom of the bottle
& To Prevent the soil lumps.

Data sheet

Sieve analysis

Sieve No	Sieve Diameter (mm)	Sieve Mass (g)	Sieve Mass + retained Soil Mass (g)
1	25	551.32	618.40
(3/4)	19	354.9	390.63
(1/2)	12.500	542.99	580.36
(3/8)	9.5000	542.7	570.87
# 4	4.7500	511.5	559.21
# 10	2.00	487.06	519.5
# 20	.85	422.26	436.66
# 40	.425	386.68	393.2
# 60	.25	359.1	361.47
# 100	0.1500	354.62	354.85
# 200	0.0750	339.32	344.6
pan		368.64	368.83

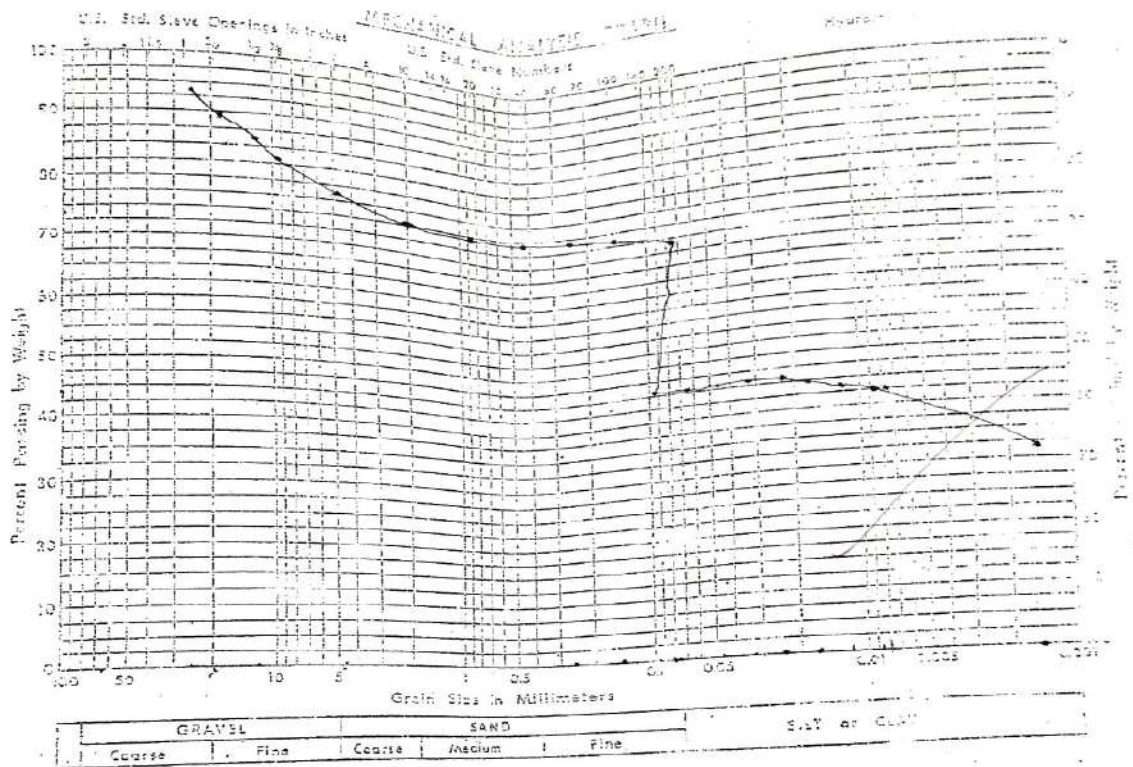
34%

Data sheet

Hydrometer analysis

R1 = 1 + 5 Div R2 = 1 T = 16°

elapsed time (min)	actual hydrometer reading	composite correction
15sec=0.25	1.02 + 3 Div	0.0025
30sec=0.5	1.02 + 3 Div	0.0025
1	1.02 + 3 Div	0.0025
2	1.02 + 3 Div	0.0025
4	1.02 + 3 Div	0.0025
8	1.02 + 2 Div	0.0025
15	1.02 + 1 Div	0.0025
30	1.02	0.0025
1080	1.01 + 11 Div	0.0025



$D_{10} =$ _____
 $D_{15} =$ _____
 $D_{30} =$ _____
 $D_{40} =$ _____
 $D_{60} =$ _____

$5D_{15} =$ _____
 $5D_{40} =$ _____

$20D_{10} =$ _____

$$C_u = \frac{D_{60}}{D_{10}} = \left(\frac{\quad}{\quad} \right) =$$

$$C_c = \frac{(D_{40})^2}{(D_{10} \times D_{60})} = \frac{(\quad)^2}{(\quad \times \quad)} =$$

Weight of container plus air-dried soil for hydrometer analysis
= 170.49 g

Weight of container = 110.21 g

Sieve Size	Weight Retained (g)
No. 10	0
No. 40	5.13
No. 100	5.31
No. 200	5.19

TABLE 7-4 Values of Effective Depth Based on Hydrometer and Sedimentation Cylinder of Specified Sizes (1)

Hydrometer 151H		Hydrometer 152H			
Actual Hydrometer Reading	Effective Depth, L (cm)	Actual Hydrometer Reading	Effective Depth, L (cm)	Actual Hydrometer Reading	Effective Depth, L (cm)
1.000	16.3	0	16.3	31	11.2
1.001	16.0	1	16.1	32	11.1
1.002	15.8	2	16.0	33	10.9
1.003	15.5	3	15.8	34	10.7
1.004	15.2	4	15.6	35	10.6
1.005	15.0	5	15.5	36	10.4
1.006	14.7	6	15.3	37	10.2
1.007	14.4	7	15.2	38	10.1
1.008	14.1	8	15.0	39	9.9
1.009	13.9	9	14.8	40	9.7
1.010	13.7	10	14.7	41	9.6
1.011	13.4	11	14.5	42	9.4
1.012	13.1	12	14.3	43	9.2
1.013	12.9	13	14.2	44	9.1
1.014	12.6	14	14.0	45	8.9
1.015	12.3	15	13.8	46	8.8
1.016	12.1	16	13.7	47	8.6
1.017	11.8	17	13.5	48	8.4
1.018	11.5	18	13.3	49	8.3
1.019	11.3	19	13.2	50	8.1
1.020	11.0	20	13.0	51	7.9
1.021	10.7	21	12.9	52	7.8
1.022	10.5	22	12.7	53	7.6
1.023	10.2	23	12.5	54	7.4
1.024	10.0	24	12.4	55	7.3
1.025	9.7	25	12.2	56	7.1
1.026	9.4	26	12.0	57	7.0
1.027	9.2	27	11.8	58	6.8
1.028	8.9	28	11.7	59	6.6
1.029	8.6	29	11.5	60	6.5
1.030	8.3	30	11.4		
1.031	8.1				
1.032	7.8				
1.033	7.5				
1.034	7.3				
1.035	7.0				
1.036	6.8				
1.037	6.5				
1.038	6.2				

9. Grain-size analysis results are normally presented in graphical form with grain diameter along the abscissa on a logarithmic scale that increases from right to left and "percentage passing" along the ordinate, on an arithmetic scale. Such a graph is referred to as the "grain-size distribution curve."

7-3 Values of K for Use in Equation for Computing Diameter of Particle in Hydrometer Analysis [1]

w	Specific Gravity of Soil Particles								
	2.45	2.50	2.55	2.60	2.65	2.70	2.75	2.80	2.85
5	0.01510	0.01505	0.01481	0.01457	0.01435	0.01414	0.01394	0.01374	0.01356
7	0.01511	0.01486	0.01462	0.01439	0.01417	0.01396	0.01376	0.01356	0.01338
1	0.01492	0.01467	0.01442	0.01421	0.01399	0.01378	0.01359	0.01339	0.01321
7	0.01474	0.01449	0.01425	0.01403	0.01382	0.01361	0.01342	0.01323	0.01305
0	0.01456	0.01431	0.01408	0.01386	0.01365	0.01344	0.01325	0.01307	0.01289
1	0.01438	0.01414	0.01391	0.01369	0.01348	0.01329	0.01309	0.01291	0.01273
2	0.01421	0.01397	0.01374	0.01352	0.01332	0.01312	0.01294	0.01276	0.01258
3	0.01404	0.01381	0.01358	0.01337	0.01317	0.01297	0.01279	0.01261	0.01243
4	0.01388	0.01365	0.01342	0.01321	0.01301	0.01282	0.01264	0.01246	0.01229
5	0.01372	0.01349	0.01327	0.01306	0.01286	0.01267	0.01249	0.01232	0.01215
6	0.01357	0.01334	0.01312	0.01291	0.01272	0.01253	0.01235	0.01218	0.01201
7	0.01342	0.01319	0.01297	0.01277	0.01255	0.01239	0.01221	0.01204	0.01189
8	0.01327	0.01304	0.01283	0.01264	0.01244	0.01225	0.01208	0.01191	0.01175
9	0.01312	0.01290	0.01269	0.01249	0.01230	0.01212	0.01195	0.01178	0.01162
30	0.01298	0.01276	0.01256	0.01236	0.01217	0.01199	0.01182	0.01165	0.01149

NUMERICAL EXAMPLE A laboratory test was conducted according to the procedure described previously. The following data were obtained:

Weight of total air-dried soil = 540.94 g

Weight of fraction retained on No. 10 sieve (washed and oven-dried) = 2.20 g

For sieve analysis:

Sieve Size	Weight Retained (g)
$\frac{3}{4}$ in.	0
No. 4	0.97
No. 10	1.23

For hygroscopic moisture correction factor:

Weight of container plus air-dried soil = 109.57 g

Weight of container plus oven-dried soil = 105.35 g

Weight of container = 59.57 g

For sieve analysis of fine aggregate:

CIVIL ENGINEERING

شيري باتينه
والشريك

14
15



Compaction

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ID#: 1732471

Section: 1

Date: 19/2/2019

Eng. Shereen Batayneh

Objective

- to determine maximum density & optimum water content of soil that is obtained from compaction test.
- Decrease future settlements.
- increase shear strength.
- Decrease Permeability.

Equipment

- 1) balance.
- 2) compaction mold.
- 3) Pan for mixing.
- 4) Cans

- 5) compaction hammer.
- 6) Graduated cylinder.

Procedure

According to ASTM D - 1557.

Data and Results

Table 1

Group #	M _m (g)	M _{ints} (g)	Can #	Can Wt. (g)	Can+Wet Soil (g)	Can+Oven Dry Soil (g)
1	3281	4789	GS 1	30.39	130.66	114.50
2	3038	4768	GS 2	32.68	151.10	129.93
3	3310	5069	GS 2	31.02	126.50	106.10
4	3285	4998	GS 4	49.39	205.13	169.73

$$W = \frac{1-5}{302} \times 100\%$$

1.597 Table 2

Group #	W %	ρ_{wet} (g/cm ³)	ρ_{Dry} (g/cm ³)
1	19.2	1.597	1.34
2	21.8	1.833	1.50
3	27.2	1.863	1.46
4	29.4	1.815	1.40

Table3: Zero-air voids curve Determination

Group #	W % Assume >omc	ρ_{Dry} (g/cm ³)
1	28	1.54
2	29	1.51
3	30	1.49
4	31	1.47

Sample of calculations

Hint: volume = 944cm³
GS=2.7

1

$$W_c\% = \frac{M_w}{M_{s_{oven\ dry}}} \times 100\% = \frac{130.66 - 114.50}{114.50 - 30.39} = 19.2\%$$

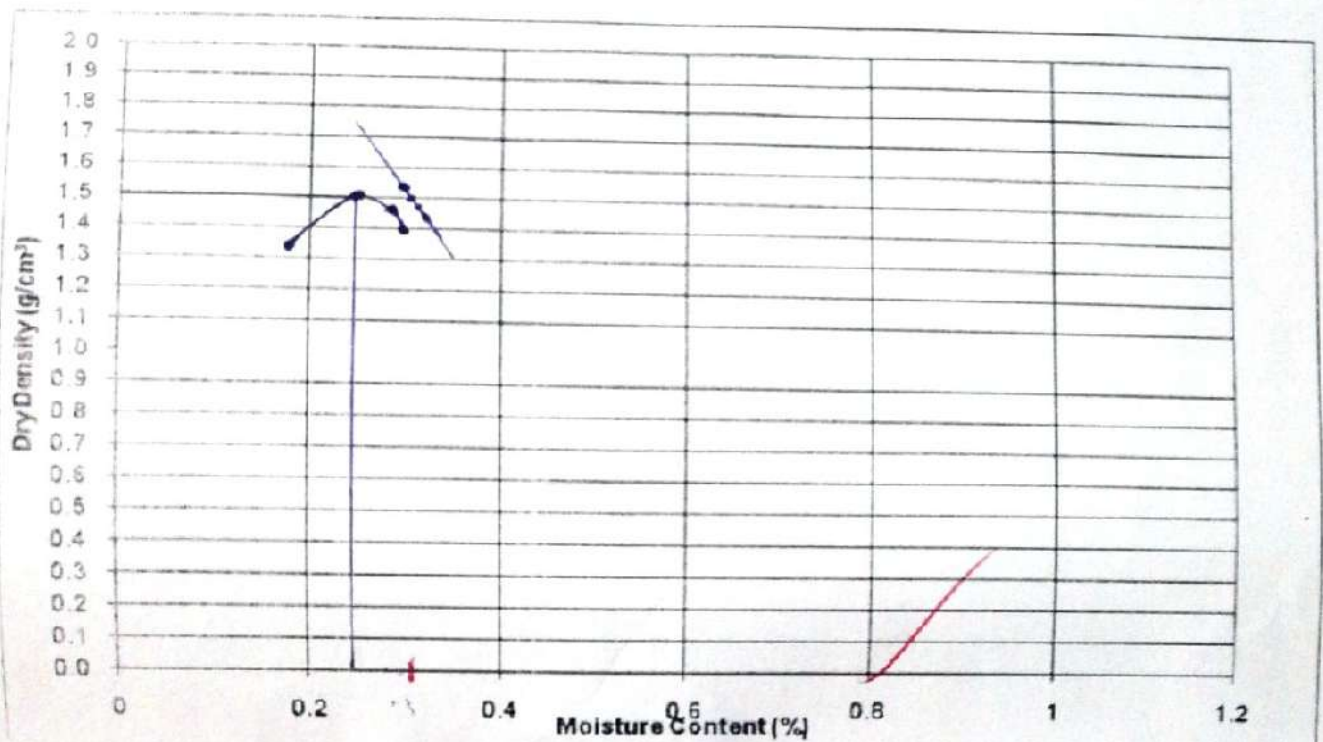
$$\rho_{wet} = \frac{W_2 - W_1}{V} = \frac{4789 - 3281}{944} = 1.597 \text{ g/cm}^3$$

$$\rho_{dry} = \frac{\rho_{wet}}{1 + W_c\%} = \frac{1.597}{1 + 0.192} = 1.34$$

Assume = 28%

$$\rho_{dry} = \frac{\rho_w G_s}{G_s \times W + 1} = \frac{1 \times 2.7}{2.7 \times 0.28 + 1} = 1.54$$

Plot dry density (ρ_{dry}) versus moisture content% (w %) and in the same figure plot the zero air voids curve.



Conclusion and Discussion

$$OMC = 21.8\%$$

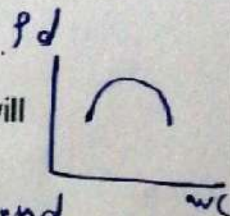
$$\rho_{dry \text{ maximum}} = 1.5 \text{ (g/cm}^3\text{)}$$

Why the value of dry density will be increase up to the maximum then it will be decrease? as the water content increases, the

Particles develop larger water films around them which tend to make the particles easier to move (lubricate the particles) & reorient it into a denser configuration.

above water opt:- water starts to replace soil particles in the mold & since $\rho_w < \rho_s$ the dry density starts to decrease.

at w_{opt} :- the density becomes to its maximum value & it doesn't increase greater than it.



CIVIL ENGINEERING



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Consolidation

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Section:

1

Date:

19/3/2019

Hint: nearest to two decimal any number in the report

Objective

- * Determine the coefficient of Permeability
- ① Voids ratio (e), Compression index (C_c), Recompression index (C_{cr}), Preconsolidation Pressure (σ'_c), coefficient of Permeability (K) m_v , T_v .
 - ② Determine coefficient of consolidation & o.c.R.
 - ③ Determine C_v by two methods (Casagrande, Taylor).

Equipment

- ① Loads (Kg).
- ② Can
- ③ Balance.
- ④ consolidation test apparatus (a oedometer tester).
- ⑤ stop watch.

Procedure

Consolidation Test; ASTM D-2453.

Consolidation Test

Ms= 143 g Gs=2.70 H= 2cm
D=7cm

A= 38.465 cm²
0.003847 m²

Hint: (Div *.01)=Deformation in (mm)

Load= 50kg

hr	Time min	sec	Dial Reading Div	Time (min)	Time ^{0.5} (min ^{0.5})	Deformation (mm)	Hf	Hv	e
0	0	8	55	0.13	0.37	0.55	19.45	5.68	0.41
0	0	15	61	0.25	0.50	0.61	19.39	5.67	0.41
0	0	30	66	0.5	0.71	0.66	19.34	5.57	0.40
0	1	0	72.5	1	1.00	0.725	19.28	5.51	0.40
0	2	0	77	2	1.41	0.77	19.23	5.46	0.40
0	4	0	82.5	4	2.00	0.825	19.17	5.40	0.40
0	8	0	87.75	8	2.83	0.8775	19.12	5.35	0.39
0	16	0	92	16	4.00	0.92	19.08	5.31	0.39
0	30	0	96	30	5.48	0.96	19.04	5.27	0.38
1	0	0	99	60	7.75	0.99	19.01	5.24	0.38
2	0	0	101	120	10.95	1.01	18.99	5.22	0.38
4	0	0	103	240	15.49	1.03	18.97	5.20	0.38
8	0	0	104	480	21.91	1.04	18.96	5.19	0.38
24	0	0	105	1440	37.95	1.05	18.95	5.18	0.38

Load= 100kg

hr	Time min	sec	Dial Reading Div	Time (min)	Time ^{0.5} (min ^{0.5})	Deformation (mm)	Hf	Hv	e
0	0	8	117	0.13	0.365148	1.17	18.83	5.06	0.37
0	0	15	119	0.25	0.5	1.19	18.81	5.04	0.37
0	0	30	122	0.5	0.707107	1.22	18.78	5.01	0.36
0	1	0	125	1	1	1.25	18.75	4.98	0.36
0	2	0	129	2	1.414214	1.29	18.71	4.94	0.36
0	4	0	133	4	2	1.33	18.67	4.9	0.36
0	8	0	137.5	8	2.828427	1.38	18.62	4.85	0.35
0	16	0	142	16	4	1.42	18.58	4.81	0.35
0	30	0	146	30	5.477226	1.46	18.54	4.77	0.35
1	0	0	150.5	60	7.745967	1.51	18.49	4.72	0.34
2	0	0	154	120	10.95445	1.54	18.46	4.69	0.34
4	0	0	157	240	15.49193	1.57	18.43	4.66	0.34
8	0	0	160	480	21.9089	1.60	18.4	4.62	0.34
24	0	0	163	1440	37.94733	1.63	18.37	4.6	0.33

Load= 200kg

hr	Time min	sec	Dial Reading Div	Time (min)	Time ^{0.5} (min ^{0.5})	Deformation (mm)	Hf	Hv	e
0	0	8	204	0.13	0.365148	2.04	17.96	4.19	0.20
0	0	15	209	0.25	0.5	2.09	17.91	4.14	0.20
0	0	30	213	0.5	0.707107	2.13	17.87	4.10	0.20
0	1	0	217	1	1	2.17	17.83	4.06	0.20
0	2	0	221.5	2	1.414214	2.22	17.78	4.01	0.29
0	4	0	226.5	4	2	2.27	17.73	3.98	0.29
0	8	0	233	8	2.828427	2.33	17.67	3.90	0.28
0	16	0	240.5	16	4	2.41	17.59	3.82	0.28
0	30	0	249	30	5.477226	2.49	17.51	3.74	0.27
1	0	0	259	60	7.745967	2.59	17.41	3.64	0.26
2	0	0	267.5	120	10.95445	2.68	17.32	3.55	0.26
4	0	0	273	240	15.49193	2.73	17.27	3.50	0.25
8	0	0	275.5	480	21.9089	2.76	17.24	3.47	0.25
22	14	0	277	1334	36.52396	2.77	17.23	3.46	0.25

Load= 500kg

hr	Time min	sec	Dial Reading Div	Time (min)	Time ^{0.5} (min ^{0.5})	Deformation (mm)	Hf	Hv	e
0	0	8	301	0.13	0.365148	3.01	16.99	3.22	0.23
0	0	15	304	0.25	0.5	3.04	16.96	3.19	0.23
0	0	30	306	0.5	0.707107	3.06	16.94	3.17	0.23
0	1	0	309	1	1	3.09	16.91	3.14	0.23
0	2	0	312.5	2	1.414214	3.13	16.87	3.1	0.23
0	4	0	316.5	4	2	3.17	16.83	3.06	0.22
0	8	0	321.5	8	2.828427	3.22	16.78	3.01	0.22
0	16	0	327.5	16	4	3.28	16.72	2.95	0.21
0	30	0	336	30	5.477226	3.36	16.64	2.87	0.21
1	0	0	347	60	7.745967	3.47	16.53	2.76	0.20
2	0	0	361	120	10.95445	3.61	16.39	2.62	0.19
4	0	0	370	240	15.49193	3.70	16.3	2.53	0.18
8	0	0	378	480	21.9089	3.78	16.22	2.45	0.18
23	30	0	382	1410	37.54997	3.82	16.18	2.41	0.18

Load= 1000kg

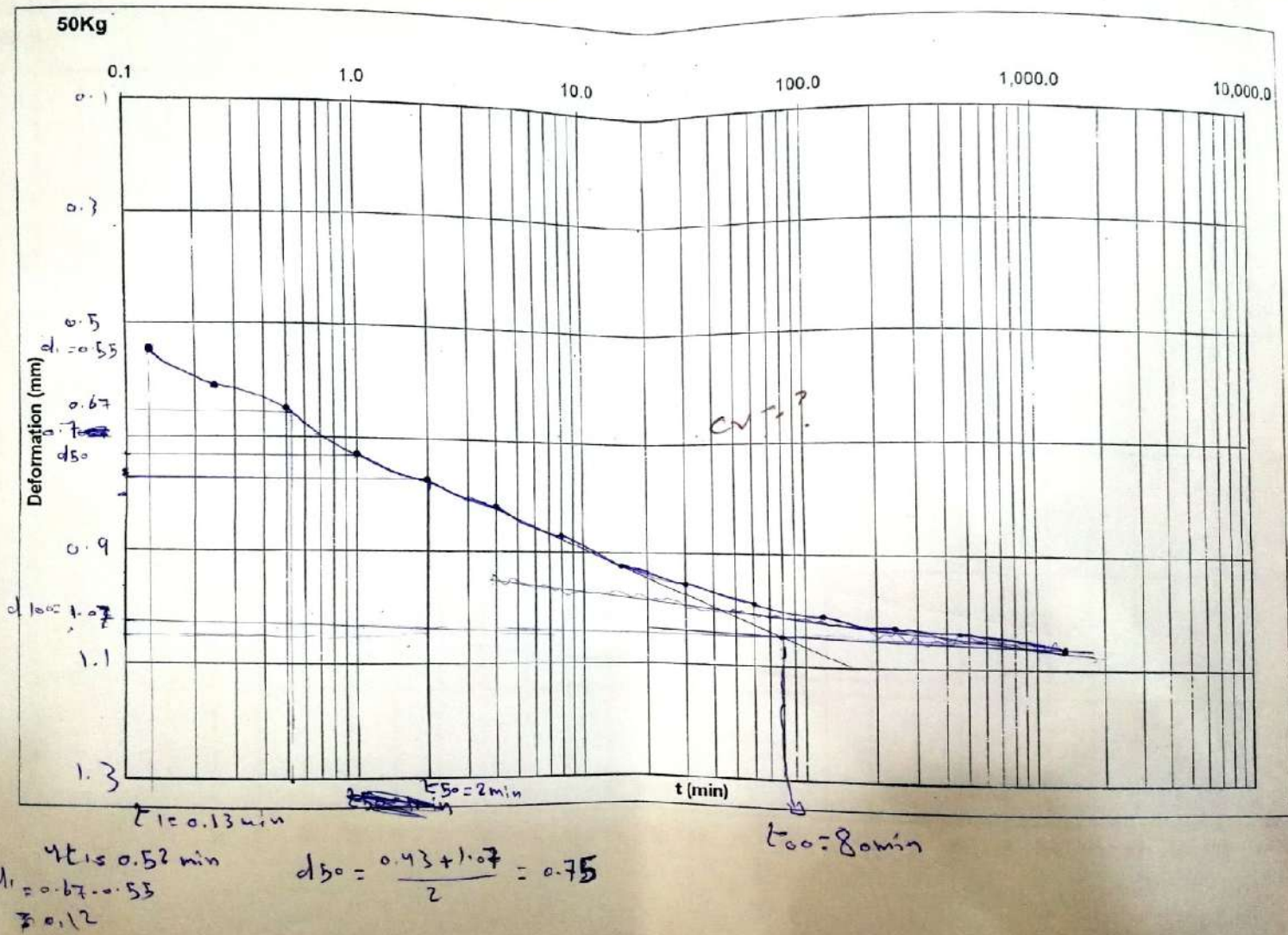
hr	Time min	sec	Dial Reading Div	Time (min)	Time ^{0.5} (min ^{0.5})	Deformation (mm)	Hf	Hv	e
0	0	8	418	0.13	0.365148	4.18	15.82	2.05	0.15
0	0	15	421	0.25	0.5	4.21	15.79	2.02	0.15
0	0	30	424	0.5	0.707107	4.24	15.76	1.99	0.15
0	1	0	428	1	1	4.28	15.72	1.95	0.14
0	2	0	434	2	1.414214	4.34	15.66	1.89	0.14
0	4	0	440	4	2	4.40	15.60	1.83	0.13
0	8	0	447	8	2.828427	4.47	15.53	1.76	0.13
0	16	0	457	16	4	4.57	15.43	1.66	0.12
0	30	0	467	30	5.477226	4.67	15.33	1.56	0.11
1	0	0	480	60	7.745967	4.80	15.2	1.43	0.10
2	0	0	489	120	10.95445	4.89	15.11	1.34	0.10
4	0	0	495	240	15.49193	4.95	15.05	1.28	0.10
8	0	0	497	480	21.9089	4.97	15.03	1.26	0.10
24	0	0	499	1440	37.94733	4.99	15.01	1.24	0.10

Load kg	P/A Load MPa	Cum. Final Def. ΔH_{cum} (mm)	$H_{F(n-1)} + \Delta H$ Final Height H_F (mm)	$H_F - H_S$ Height of voids (mm)	$(H_F - H_S)/H_S$ Final voids ratio	$(H_{F(n-1)} + H_{F(n)})/2$ Avg. Height (mm)	Figures		Cv (mm ² /min) from	
							t_{50}	t_{50}	t_{50}	t_{50}
50	0.128	1.05	18.95	5.18	0.38	19.475	1	2	80	9.34
100	0.255	1.63	18.37	4.60	0.33	19.185	2	8	39	2.27
200	0.51	2.77	17.23	3.46	0.25	18.615	2	10	36.7	1.71
500	1.275	3.82	16.18	2.41	0.18	18.09	1.70	44	40.8	0.37
1000	2.55	4.99	15.01	1.24	0.10	17.51	1	20	65	0.76

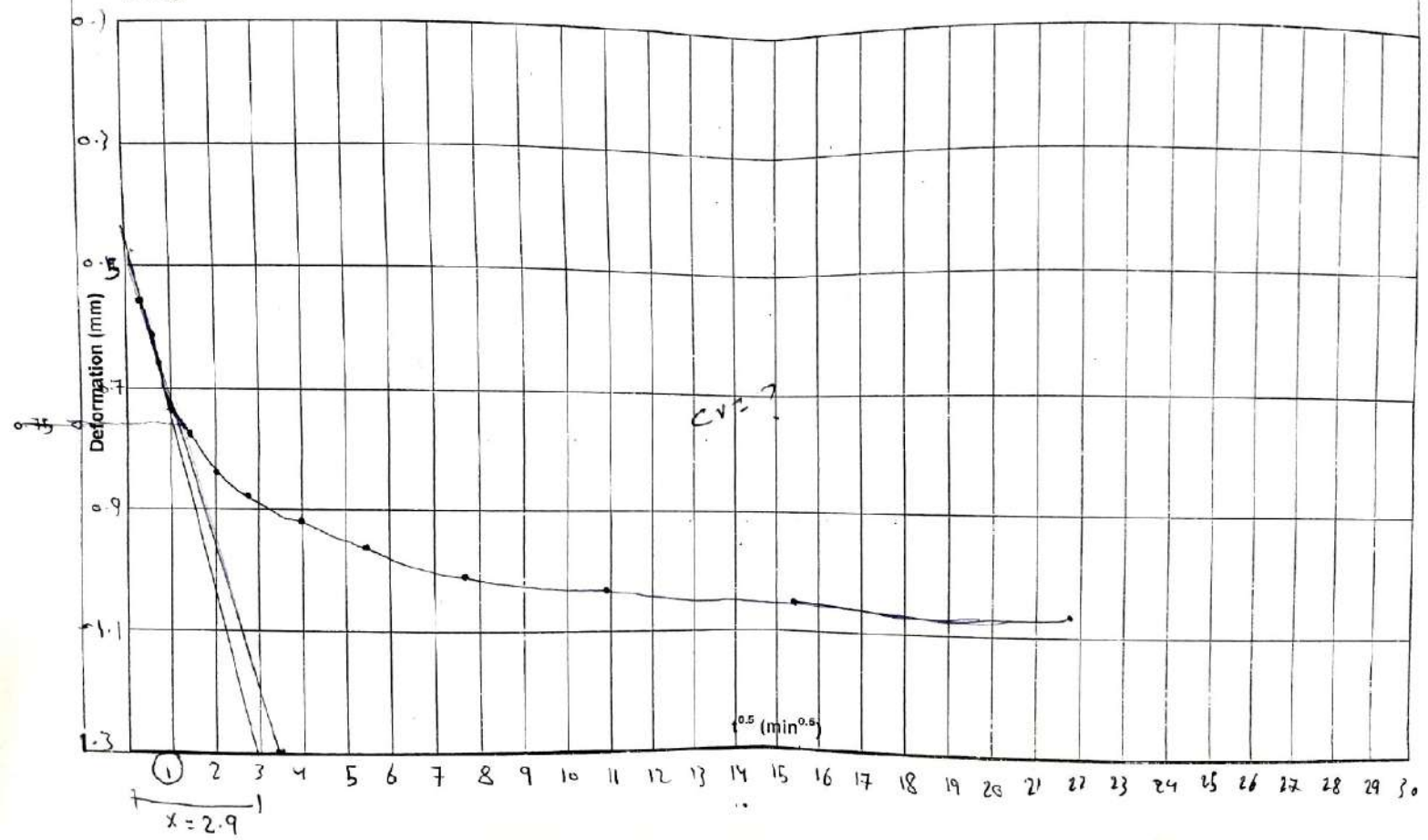
Sample of calculation

$H_s = M_s / (G_s \cdot A \cdot p_w)$	$e_0 = (H_t - H_s) / H_s$	Stress(MPa) = P/A
$\frac{143}{2.7 \times 38.465 \times 1}$ $= 13.77 \text{ mm}$	$\frac{20 - 13.77}{13.77}$ $= 0.45$	$\frac{50 \times 9.81}{0.003847}$ $= 0.128 \text{ MPa}$

$H_f = H_t - \text{deformation}$	$H_v = H_t - H_s$	$e = H_v / H_s$
$20 - (0.01 \times 55)$ $= 19.45 \text{ mm}$	$19.45 - 13.77$ $= 5.68 \text{ mm}$	$\frac{5.68}{13.77} = 0.41$

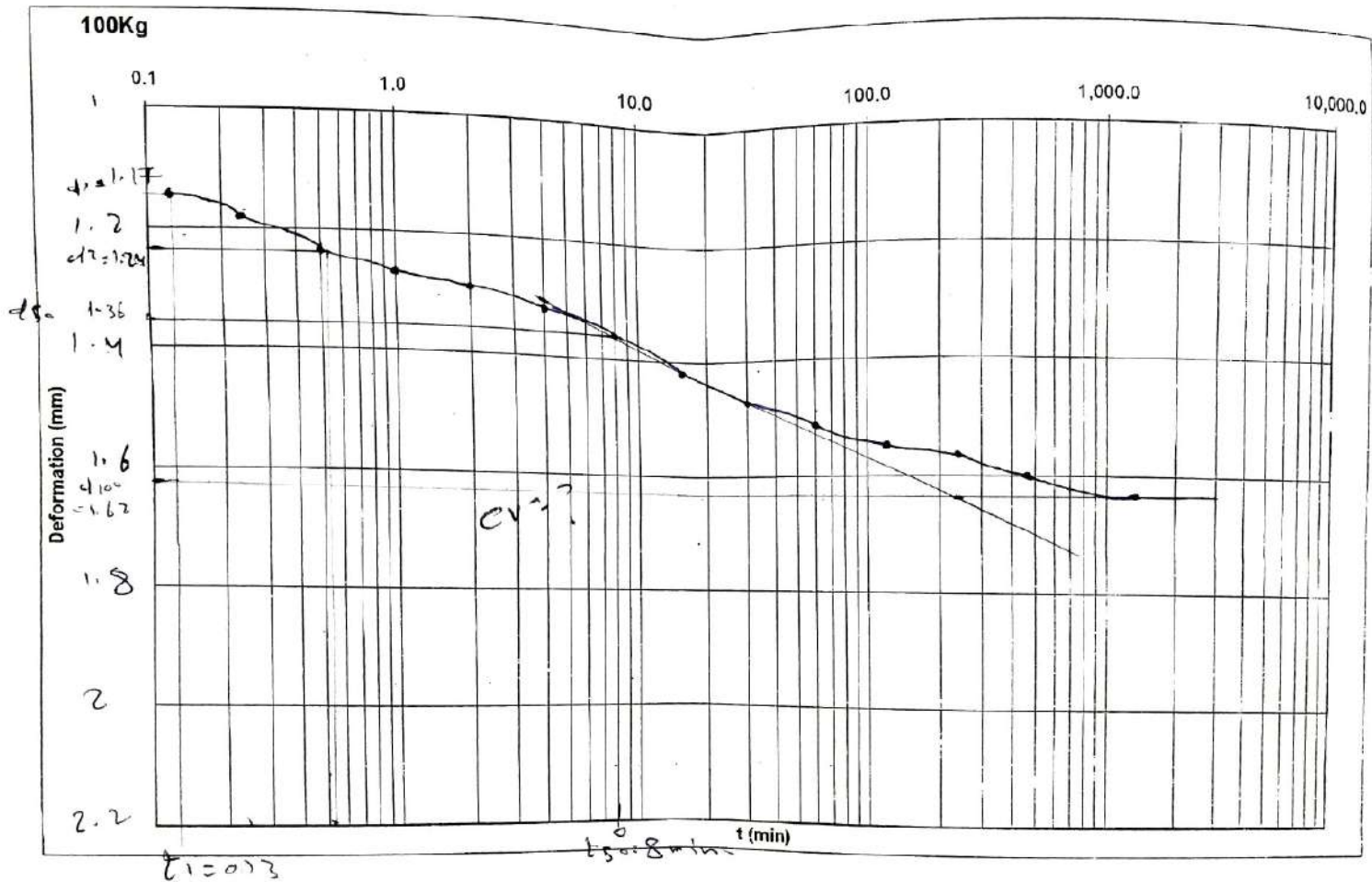


50 Kg



$$x = 2.9 + 1.15$$

$$= 3.34$$



$$t_1 = 0.13$$

$$t_5 = 8 \text{ min}$$

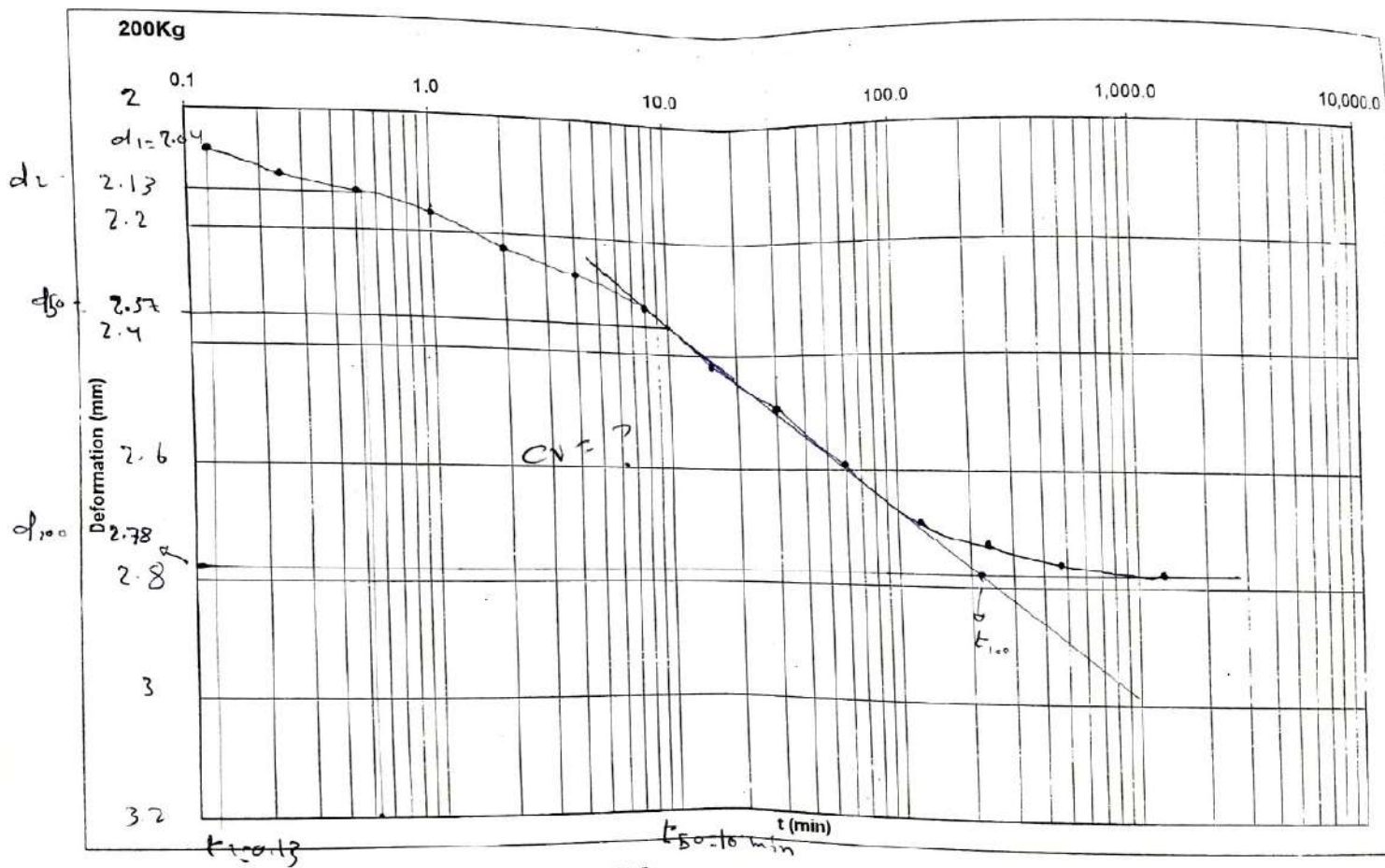
$$t_{10} = 0.52$$

$$t_{100} = 0.107$$

$$d_5 = \frac{1.1 + 1.62}{2} = 1.36$$



$x = 6.8$
 $x = 6.8 \times 1.15 = 7.82$
 $\sqrt{F_{90}} = \sqrt{1.41} \rightarrow t_{90} = 2$

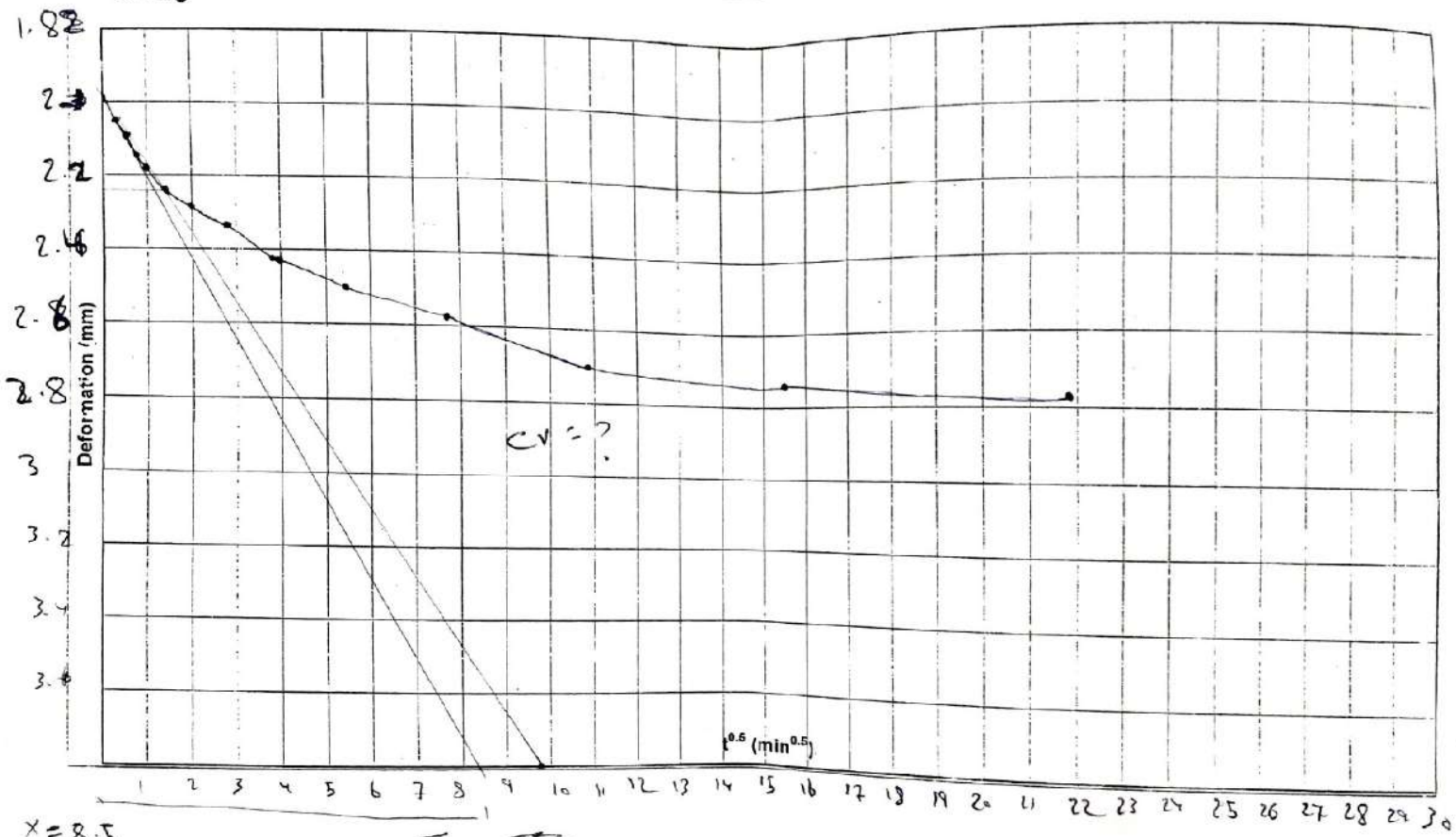


$$4t_{1.00} = 0.52$$

$$d_{50} = \frac{1.95 + 2.78}{2} = 2.37$$

$$d_2 - d_1 = 2.13 - 2.04 = 0.09$$

200 Kg



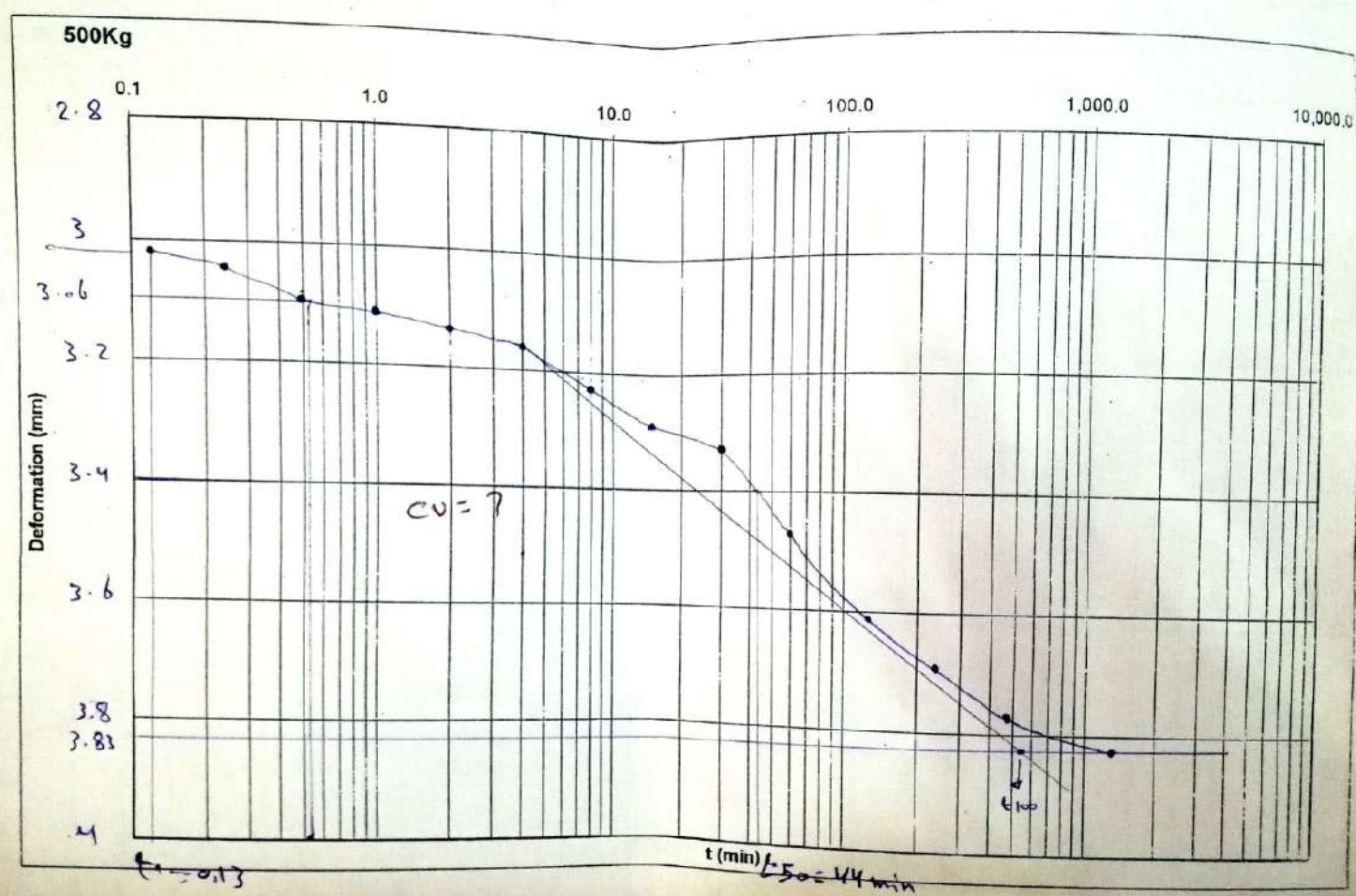
$$x = 8.5$$

$$x = 8.5 \times 1.15 = 9.78$$

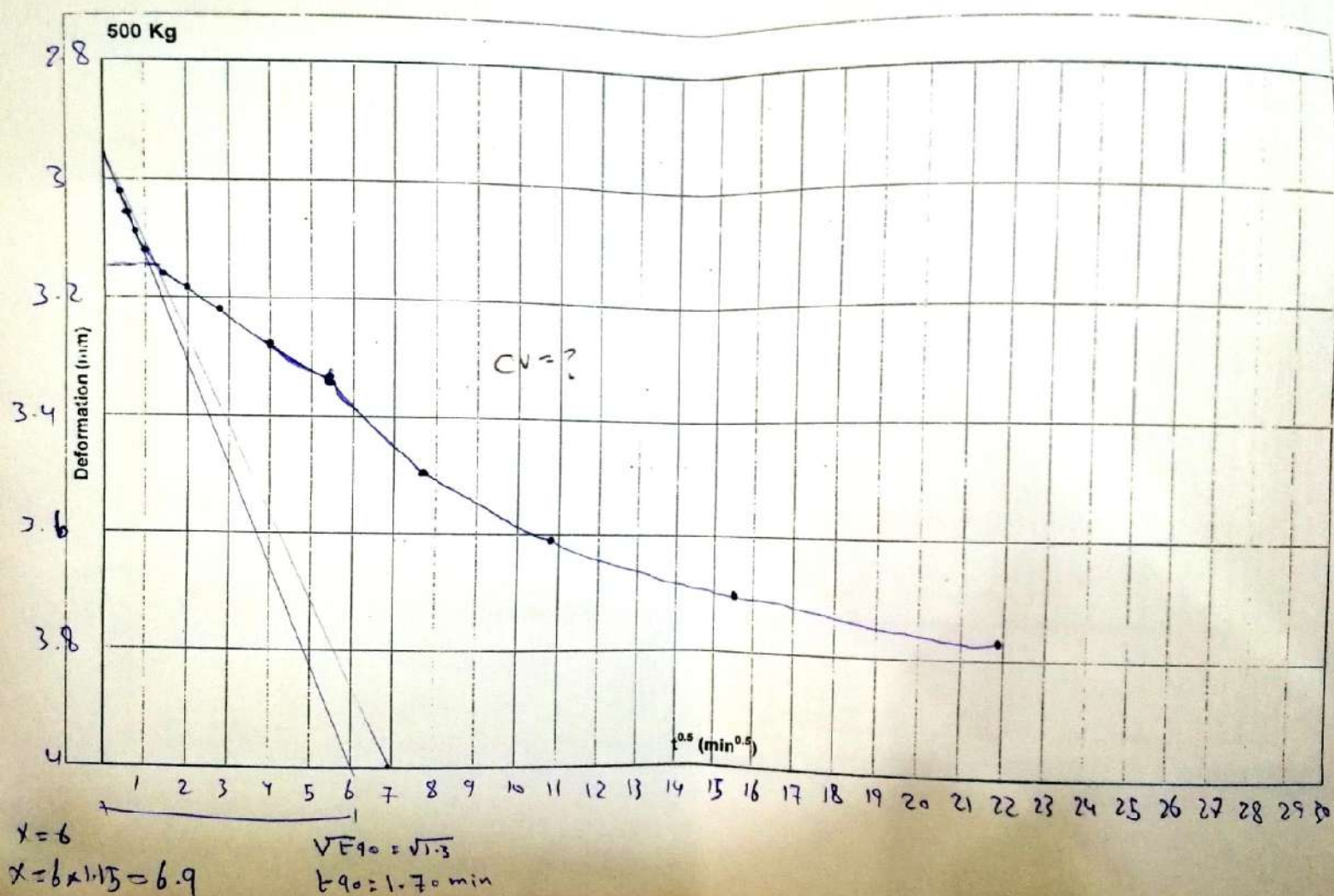
$$\sqrt{t_{90}} = \sqrt{t_{91}}$$

$$t_{90} = 2$$

$d_1 = 3.0$
 $d_2 =$



$4t_1 = 0.52$
 $d_2 - d_1 = 0.05$
 $d_{50} = \frac{2.96 + 3.83}{2} = 3.4$



1000Kg

0.1

1.0

10.0

100.0

1,000.0

10,000.0

Deformation (mm)

4.2

$d_2 = 4.24$

4.4

4.6

4.8

4.99

$ev = ?$

t_{100}

t (min)

$t_{50} = 20 \text{ min}$

$u_{t=0.52}$

$$d_{50} = \frac{4.12 + 4.99}{2} = 4.6$$

$d_2, d_1 = 0.06$

$d_1 = 4.18$

